

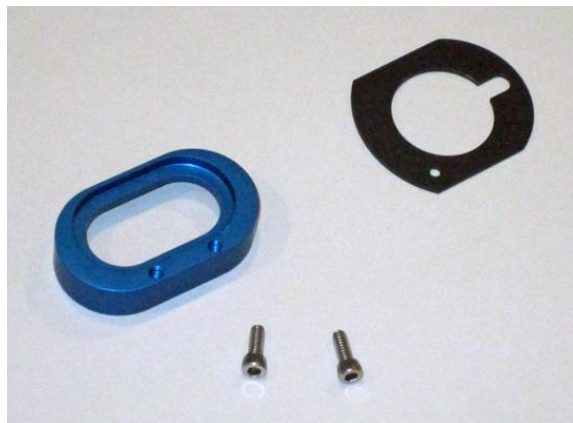
The **Cast/Drop Adapter (CDA)** is designed for use in Mossberg 930/935 OEM polymer stocked shotguns to allow additional adjustment of the stock for proper fitment to the shooter. The CDA set consists of the CDA , Cast Shim & Locking Screws.

BEFORE YOU BEGIN:

Make absolutely sure that your Mossberg 930/935 is unloaded before installation of the CDA set. Ensure there are no rounds in the magazine tube and that the chamber has been visually inspected to make sure it is clear.

INSTALLATION:

Knowledge of your shotgun's disassembly procedure is necessary for proper installation of these parts. If you don't possess the proper tools and skill set, these parts should be installed by a qualified gunsmith.



The included stock to receiver Cast Shim is to be installed directly to the receiver, with the small hole to the left for a left-handed shooter and to the right for a right-handed shooter. Any desired factory or aftermarket rise/drop

shims should be placed on the receiver after the Cast Shim is in place.

The CDA is to be installed once the factory polymer stock is in place with the appropriate rise/drop shims already between the receiver and stock. Remove any existing steel oval rise/drop plate from inside the stock's recess. Install the CDA over the outside of the recess oval in the rear of the stock. If your Cast Shim was installed with the small hole to the left (lefty), install your CDA with the two small, threaded holes to the left as well, reversing both for right-handed shooters. Insert the appropriate oval spacer that matches your installed shim at the front of the stock. If you have stacked two OEM shims at the front of the stock to increase rise or drop, install the value closest matching the front at the rear. You will be able to slide the CDA plate up to .250" to accommodate additional matching drop/rise in each direction. Locking screws will later secure your final position.



Once you have settled on your rise/drop setting, carefully align and apply pressure to the front shims, receiver and stock as you install the stock nut spacer and nut. Once your stock is initially tightened and checked for alignment, tighten the CDA's locking screws snugly with a light application of blue thread locking compound. This will prevent the CDA from moving once you finish tightening the stock bolt to factory specifications.

NOTE: Installation assumes no other Length of Pull (LOP) affecting parts (such as a sling plate) are sandwiched between your receiver and stock. If you plan to utilize any such items, you will need to acquire or modify a shorter stock nut spacer in order to maintain enough threads for the stock nut. A 5/8" Welded Ring or two from a hardware store may work for you.

MAINTENANCE:

After the first 100 rounds, remove your stock's butt pad and check the CDA for any movement or loosening of components. Refer to our website for any updates to installation or maintenance procedures.



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