

The **Competition Forearm Retainer** (T6 Alloy – Quad Ready) is designed for use in competition guns to close the OEM forearm gap for smoother loading. The Quad-Ready CFR is designed for use as shipped with modified forearm profiles. Minor retention tang fitting is needed for stock forearms.

BEFORE YOU BEGIN:

Make absolutely sure that your Mossberg 930/935 is unloaded before installation of the Competition Forearm Retainer. Ensure there are no rounds in the magazine tube and that the chamber has been visually inspected to make sure it is clear.

INSTALLATION:

The part being replaced by the Quad Ready Alloy CFR is listed in your Mossberg's manual as the 'Forearm Retainer'. If the CFR does NOT slide easily in place over your magazine tube, inspect for excessive buildup of carbon or damage to the tube

This Competition Forearm Retainer has retention tangs sized for drop-in use with thinned and ramped forend profiles. The length of the retention tangs will need adjusted (using an india stone or flat file) for exact fitment with factory stock forearms. Fit the CFR into the fully profiled forearm with the desired amount of retention before assembling the complete gun. Do NOT modify any portion of the CFR aside from the retention tangs as all other tolerances must be maintained for proper clearance of the gas system's pusher assembly.

When installing your forearm over the fitted retainer, push it firmly toward the barrel as you slide the final 1/4" or so up to the receiver. The forearm should lock into place without any large gaps between barrel and forearm SIDES. If there are gaps, the retention tangs on the CFR will need filed down a bit. Go slowly, as it doesn't take much to radically alter the retention fitment of the part. Your Quad CFR is ramped from the factory for easier twins/quad loading.

MAINTENANCE:

After the first 100 rounds, disassemble your shotgun and check the Competition Forearm Retainer for fitment and/or any abnormal wear points. Look especially for clearance of the pusher assembly inside the forearm. If there is contact, file the upper tangs of the CFR shorter to slightly relax the retention.

Refer to our website for any updates to installation or maintenance procedures.



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