

The **Competition Forearm Retainer** (Sporting) is designed for use in wood stocked Pro Sporting Series 930s to close the OEM forearm gap for smoother loading and more robust retention than the factory forearm retainer. The CFR is designed to be fully drop-in with these applicable models of the 930.

### **BEFORE YOU BEGIN:**

Make absolutely sure that your Mossberg 930 is unloaded before installation of the Sporting CFR. Ensure there are no rounds in the magazine tube and that the chamber has been visually inspected to make sure it is clear.

### **INSTALLATION:**

The part being replaced by the Sporting CFR is listed in your Mossberg's manual as the 'Forearm Retainer'. If the CFR does NOT slide easily in place over your magazine tube, inspect for excessive buildup of carbon or damage to the tube.

The Sporting CFR has retention tangs sized and rounded for drop-in use with the wood forearm found on the Pro Sporting series. This part is not compatible with the wood forearms found on standard Field models. Check proper fitment of the CFR into the forearm itself before assembling the complete gun. Do NOT modify any portion of the CFR as all tolerances must be maintained for proper clearance of the gas system's pusher assembly.

When installing your forearm over the retainer, push it firmly toward the barrel as you slide the final ¼" or so up to the receiver. The forearm should lock into place without any significant gaps between barrel, forearm and receiver. Ensure there are no inspection decals inside your forearm and that your pusher assembly is free of injection molding marks that might otherwise contact the forearm.

### **MAINTENANCE:**

After the first 100 rounds, disassemble your shotgun and check the Sporting CFR for any abnormal wear points. Check for clearance of the pusher assembly inside the forearm. Refer to our website for any updates to installation or maintenance procedures.



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